

Date: Monday, 10/03/2008 3:44:33 PM
User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : <i>W Bushing</i>
Job Number : 37758	
Estimate Number : 11886	
P.O. Number :	Part Number : D22533
This Issue : 10/03/2008 S.O. No. :	Drawing Number : D2253 REV A
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : SMALL / MED FAB	Drawing Revision : C
Previous Run : 37757	Material :
Written By : <i>[Signature]</i>	Due Date : 11/03/2008 Qty: 2 Um: Each
Checked & Approved By : <i>[Signature]</i>	
Comment :	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M1018R0500	1018-1025 Steel Bar
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Comment: Qty.: 0.0700 f(s)/Unit Total : 0.1400 f(s)
304/316 .125 Sheet
Batch: *106996*

2.0	LATHE CONV.	CONVENTIONAL LATHE
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**Comment:** CONVENTIONAL LATHE*J.L 08/03/10*

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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**Comment:** INSPECT PARTS AS THEY COME OFF MACHINE*J.L 08/03/10*

4.0	QC8	SECOND CHECK
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**Comment:** SECOND CHECK*SA 08/03/10*

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
Identify and Stock
Location: _____

W 08-03-11 WA

6.0	QC21	FINAL INSPECTION/W/O RELEASE
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**Comment:** FINAL INSPECTION/W/O RELEASE*(2) 08/03/10*

Job Completion

*W 08-03-12*

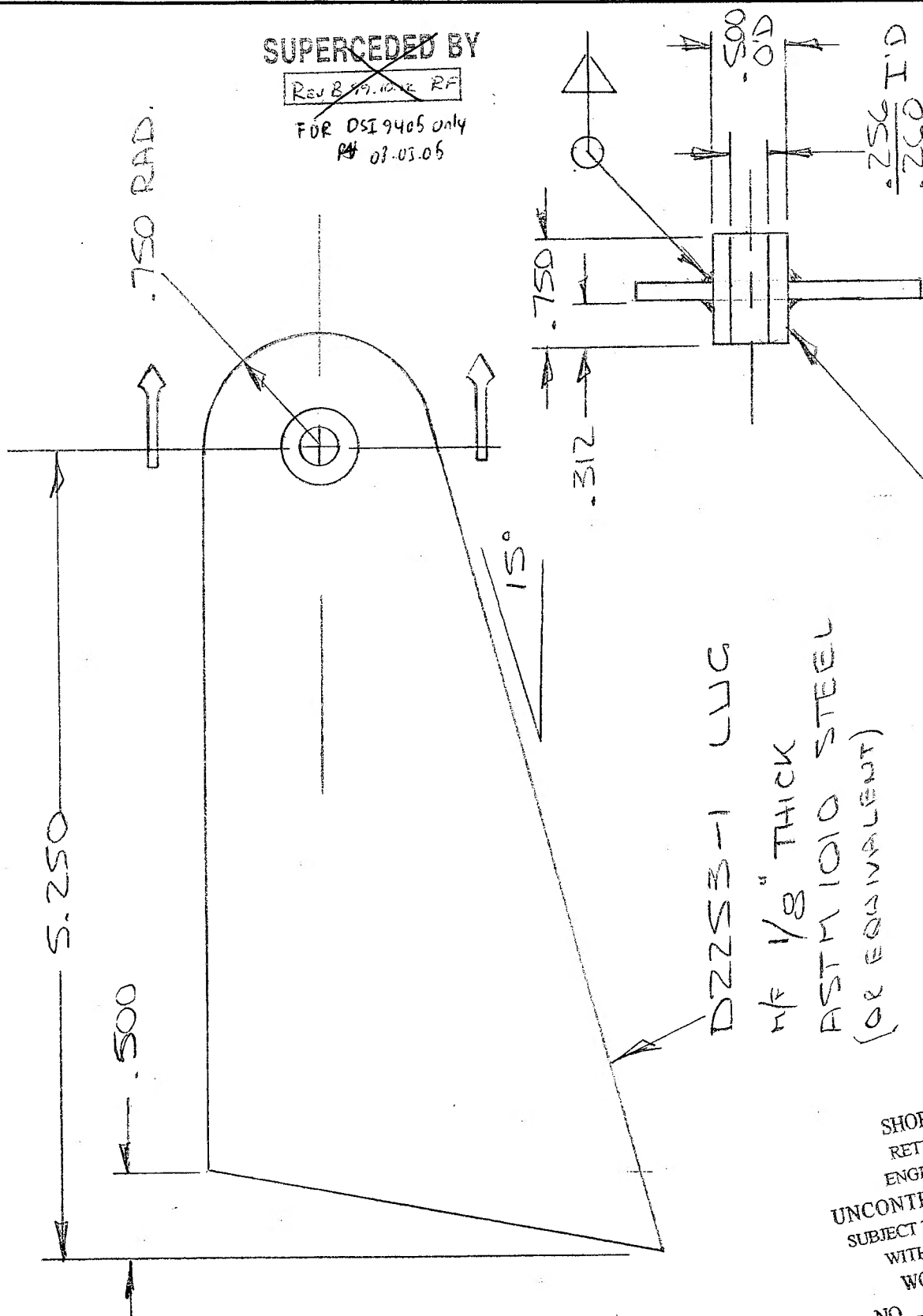


DRAWN MEEKER 94-G-14	DART AERO ACCESSORIES INC VICTORIA INTERNATIONAL AIRPORT, CANADA	
DESIGN MEEKER 94-G-14	DRAWING NO. D2253	REV. A
BLANKET 94-G-20	TITLE LUG ASSY	

~~SUPERCEDED BY~~

~~REV 8/19/02 RF~~

FOR DSI 9405 ONLY
03-03-05



NOTE: TIG WELD PER ASTM STANDARDS

D2253-1 LUG

1/8" THICK
ASTM 1010 STEEL
(OR EQUIVALENT)

D2253-2 BUSHING

1/2" DIA.

ASTM 1010 STEEL
(OR EQUIVALENT)

37758

SHOP COPY
RETURN TO
ENGINEERING
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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. _____